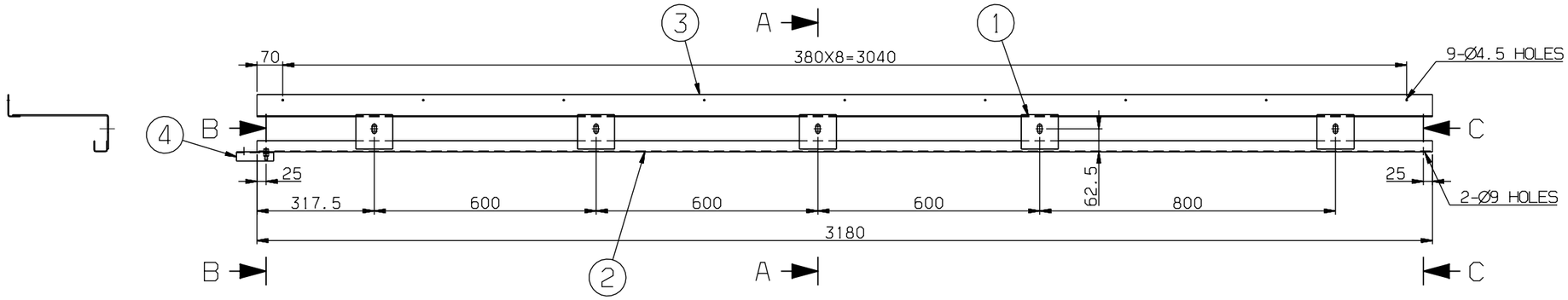
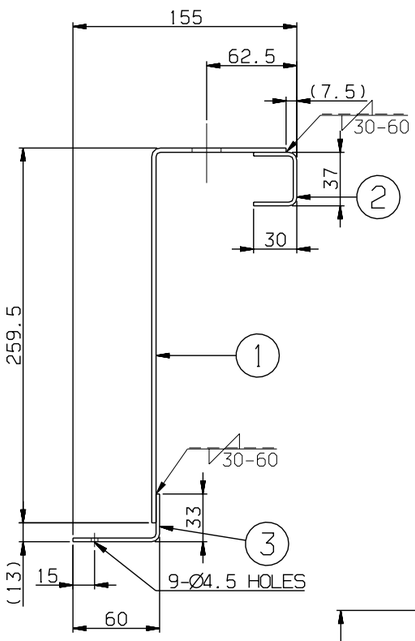
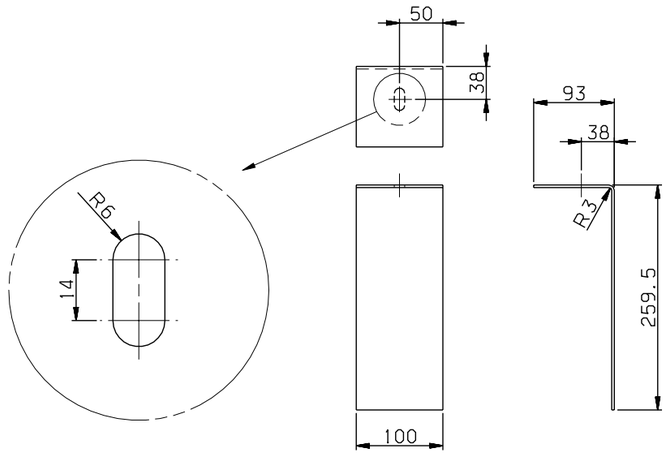
SPECIFICATION APPLIED

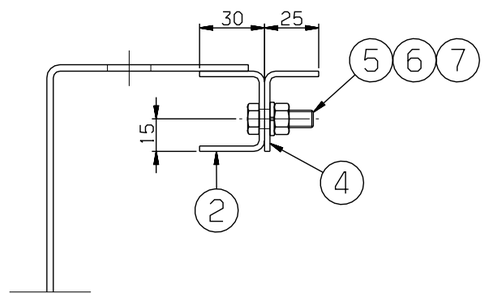




SECTION A-A
SCALE=1/3

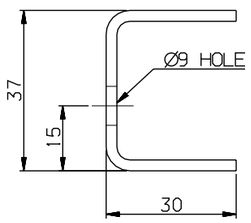


DETAIL #1
SCALE=1/5

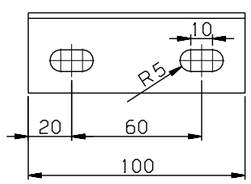


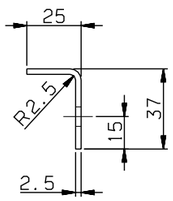
SECTION B-B
SCALE=1/2

NOTE
1. THE SHARP EDGE SHALL BE REMOVED.
2. THE STRAIGHTNESS OF PART 2 AND 3 SHALL BE LESS THAN ±1MM



SECTION C-C
SCALE=1/1





DETAIL #4
SCALE=1/2

7	RS60401-008S	NUT, HEX	SUS304	1		M8
6	RS60801-007S	WASHER, SPRING	SUS304	1		M8
5	RS60104-207S	BOLT, HEX HEAD. SOCKET	SUS304	1		M8X25
4	RFP80016AN0-004	CONNECTOR	SUS304	1		T2.5
3	RFP80016AN0-003	FRAME	SUS304	1		LA T2.5X33X60X3180
2	RFP80016AN0-002	FRAME	SUS304	1		LC T2.5X37X30X3180
1	RFP80016AN0-001	BRACKET	SUS304	5		T3
품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION		재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS

승인 APP	H.G.RYU 2009.02.05	재질 MAT'L	명 칭 TITLE	FRAME, REMOVAL ASSY, TYPE M	
검도 CHK	H.S.KIM 2009.02.05	총중량 G.W			
설계 DGN	Y.D.KIM 2009.02.04	일반공차 MC WD CT: B B B	도면 번호 DRG. NO	RFP80016AN0 MS	Ver. 00 / Rev. --
제도 DRG	S.H.SONG 2009.02.04	SIZE A2	SCALE 1/10	매수 SHEET 1 of 1	

기호 MARK	일 자 DATE	변 경 내 역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

참조번호 REF. NO. FPP08385

HYUNDAI Rotem 현대로템주식회사

3D5101 / RFP- / 관-PRJT / 접리번호

등급 GRADE		A	B
규칙, 규정품 CASTING (±)			
~20M	8	14	24
~15M	7	12	21
~12M	6	10	18
~8M	5	8	14
~4M	4	6	11
~2M	3	4	8
~1M	2	3	6
~315	1	2	4
~120	1	2	3
~30	1	1	1
등급 GRADE		A	B	C
용접 구조물 WELDING (±)			
~20M	-	6.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~8M	-	3.0	5.0
~4M	0.8	2.0	4.0
~2M	0.5	1.2	3.0
~1M	0.3	0.8	2.0
~315	0.2	0.5	1.2
~120	0.15	0.3	0.8
~30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공품 MACHINING (±)			
규칙지정없는 일반공차표 GENERAL TOLERANCE			

등급 GRADE		A	B
절단 가공품 CUTTING (±)			
두께 THICKNESS	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
길이 LENGTH	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

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